RISO, INC. **TECHNICAL INFORMATION BULLETIN**

Subject: GR PRINT CYLINDER SETUP **BULLETIN NO.: 126**

[ ] Factory Modification [ ] Field Modification [ ] Safety Information [ ] Technical Information [x] General Information [ ] Adv. Tech Information	Applies to: **GR PRODUCT**	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [ ] As Necessary	Factory Installed_____ Field Installed_____ FittingTime _____

PRINT CYLINDER DATA
DRUM CONTROL PCB II

DATA	SWITCH	SETTING
DRUM DATA	1	OFF
	2	OFF
GR-1700		
GR-1750	3	OFF
GR-2750	4	OFF
	LEDGER	**LETTER**
LEDGER-3750 3	ON	ON
LETTER-3750 4	OFF	ON
	BLACK	COLOR
INK DATA 5	OFF	ON
6	OFF	OFF

SYSTEM PCB

PRODUCT	SW. #2 SETTING
GR-1700	6
GR-1750	E
GR-2750	A
GR-3750 LETTER/LEDGER	D

NOTES: THE PRODUCT SWITCH SETTING CONFIGURATIONS BETWEEN THE SYSTEM PCB AND THE DRUM CONTROL PCB MUST MATCH.

GR-3750 LETTER SIZE DRUM CONTROL PCB MUST BE SET:
BLACK - SW3 + SW4 ON ONLY!
COLOR - SW3 + SW4 + SW5 ON ONLY!

DUE TO VARIOUS APPLICATIONS - PRINT CYLINDER SETTINGS MUST BE CHECKED PRIOR TO INSTALLATION.

THIS BULLETIN SUPERSEDES GR TECHNICAL MANUAL AND PRINT CYLINDER INSTRUCTIONS